

LANDICE L-Series 70 Parts List

NOTE: PART #'s using suffix "-BK" = BLACK, "-TI" = TITANIUM;

"70 Series Frames"= approx. 11/2006 L7-64947, L8-14596 & L9-5020

NOTE: Mileage and hours available on "70" series ET, CT AND PST by entering "Diagnostic Mode"

**Calls on L7 THEROTREAD models - refer to dealer

***Part numbers and descriptions included on this list MAY NOT be represented on the Exploded View.

BELT & DECK SYSTEM

Model	Item	Part Number
L7	Treadbelt, L770 (20x58, 122" circumference)	70468
L7	Treadbelt, L770, <i>Ortho</i> (20x58, 122" circumference)	70534
L7	Treadbelt, L770 - w/LOGO	70468-LOGO
L8/L9	Treadbelt, L8/L970 (21.5x63, 136" circumference)	70513
L8	Treadbelt, L870 <i>Ortho</i> (21.5x63, 136" circumference)	70535
L8/L9	Treadbelt, L8/L970 - w/LOGO	70513-LOGO
	Add Line on Order for Installation Sheet #TBELT-I	
L7	Deck, L760/70 * (52" X 24.25" X 1")	70466
L8/L9	Deck, L8/L970, 22" (56" x 24.838")	70296
	<i>Decks are non-refundable and cannot be returned (01/2013)</i>	
L7	VFX Deck Post L770	70580
L8/L9	VFX Deck Post L8/970	70297
L8/L9	Spacer - Nylon 22" trumpet, L870	70506
L8/L9	Sleeve, Spacer, L870	70515
L7/L8/L9	VFX Deck Load Washer, Gray, 70 Series	70217
L7/L8	VFX Deck, Felt Washer L770 "White"***	70220
L8/L9	FELT WASHER, L870	70516
L7/L8/L9	VFX Deck, Impact Absorber, SBR	70221*
L7/L8/L9	Impact Absorbers, RED , 45 Duro (2 per mill)	70221-R*
	Standard for L7=4 Red , 2 Black / L8 or L9=6 Red , 2 Black L7 <i>Ortho</i> =All 6 Red , L8 <i>Ortho</i> =All 8 Red	
	*Lubriplate Grease #71061 is to be ordered when ordering Impact Absorbers.	
L7/L8/L9	Lubriplate Grease	71061
L7/L8/L9	VFX Deck Slat	70240
L7/L8	Deck Slat Screws (black oxide)	1/4-20_3/4_TTB
L7	L7 Belt Guide, 70 Series	70208
L7	Screws, Belt Guide, 70 Series	8x1_A_PPSTS_ZN

* UPS generally charges an Oversize Fee for Decks

ELEVATION SYSTEM

Model	Item	Part Number
L7/L8/L9	Elevation Motor 110V - (includes potentiometer)	70088
		→ Add Line on Order for Installation Sheet #EMOTOR-I
L7/L8/L9	Elevation Motor 220V (includes pot)	70126
L7/L8/L9	Elevation Potentiometer (Punched Pot)	71013
L7/L8/L9	Elevation Pot Screw	8-32X1/4_HHFSMS
L7/L8/L9	Elevation Clevis (bracket)	70049
L7/L8/L9	Hitch Pin - Clevis Mount	213
L7/L8/L9	Elevation Clevis ISO Washer	70022
L7/L8/L9	Clevis Pin	70063
L7/L8/L9	Clevis Pin Screws	1/4-20_9/16_MSZ
L7/L8/L9	Clevis Bolt*	1/4-20x3/4_HHMS
L7/L8/L9	Clevis Nut*	1/4-20_NUT
L7/L8/L9	Star Washer - 1/4" Lock Washer (External Tooth)*	1/4_LW_EXT
L7/L8/L9	Clevis bolt hardware kit (3 Bolts*, 1 Nut*, 4 Lock Washers*)	70345
L7/L8/L9	Elevation Nut (yellow nylon piece)	70692
L7/L8/L9	Elevation Pins	70032
L7/L8/L9	Elevation Clevis - Wide (1.1")	70049-WIDE
L7/L8/L9	Bearing Block Kit	70373-KIT
	The kit above includes (2) Bearing Blocks #70373 and (4) each of all hardware*	
L7/L8/L9	Bearing Block Bolt	1/4-20 2.5 HHCS *
L7/L8/L9	Bearing Block Bolt Nut	1/4-20 HEX NUT*
L7/L8/L9	Bearing Block Bolt Lock washer	1/4_LW*
L7/L8/L9	Bearing Bolt Lock Washer / External Tooth	1/4_LW_NUT*
L7/L8/L9	Washer, WIDE	70402
L7	Elevation Leg Assembly, L7 WIDE, Black	70367-BK
L8/L9	Elevation Leg Assembly, L8/L9 WIDE, Black	70374-BK
	Elevation Leg Assemblies DO NOT include the Wheels, Axles or Hitch Pins	
L7/L8/L9	Bumper/Grommet, Pan Elev. Leg Wide	2215
L7/L8/L9	Wheel, WIDE	70358
L7/L8/L9	Wheel Axle, WIDE	70359
L7/L8/L9	Hitch Pin for Axle, WIDE	213

DRIVE MOTOR (For 110v, Gen I SCR mills, include (2) 71054 w/ D. Motor)		
Model	Item	Part Number
L7/L8/L9	Drive Motor, 4HP, 110V (McMillan)	70014/70608
L7/L8/L9	Drive Motor, 4HP, 220V (McMillan)	70125/70608
		→ Add Line on Order for Installation Sheet #MOTOR-I
L7/L8/L9	FLANGED SPADE TERMINAL, #6 *	71054*
L7/L8/L9	Isolation Mat, McMillan Motor	70608
L7/L8/L9	McMillan Tachometer Wheel	70654
L7/L8/L9	McMillan Tach Cover	70649
L7/L8/L9	Motor Bracket, L7	70043
L8/L9	Motor Bracket, L8/L970, 22"	70507
L7/L8/L9	Motor Bracket Screw	1/4-20 9/16_MSZ*
L7/L8/L9	Motor Bracket Lock Washer - External Teeth	1/4_LW_EXT*
L7/L8/L9	Tension Screw, Motor Bracket	70071
L7/L8/L9	Tension Screw, Nylon Stop Nut	1/4-20_STOP_NUT
L7/L8/L9	Tension Screw Washer	1/4_SHOULDER_W
L7/L8/L9	Motor Mount Spacer, Metal	70089
L7/L8/L9	Motor Mount Spacer, Rubber	70090
L7/L8/L9	Hitch Pin - Motor Mount	233
L7/L8/L9	Commutator Cleaning Stone	70353
Drive Belts		
L7	Drive Belt, L7 (22" circumference)	220J10
L8/L9	Drive Belt, L8/L9 (26" circumference) (MFG# 260J10)	70291
Motor Brushes (\$ are per brush and per pair - must order a pair)		
L7/L8/L9	Motor Brush, 110V Baldor ("kick-out" H08H - coiled)	70222
L7/L9	Motor Brush, 220V Baldor ("kick-out" AW14H - coiled)	70223
L7/L8/L9	Motor Brush Holder Baldor (note if for Leeson)	MISC
L7/L8/L9	Motor Brush Cap Baldor (note if for Leeson)	MISC
L7/L8/L9	Motor Brush, 110v or 220v McMillan	70222-M
L7/L8/L9	Motor Brush Cap - McMillan	70679
L7/L8/L9	Retainer Clip (Spring) - McMillan Motor Brushes*	70681*
L7/L8/L9	Retainer Spring-Old McMillan (Long)*	70681-OLD*
	* #70681 - short - hook is in middle; #70681-OLD (LONG) hook is on the end	
L7/L8/L9	Foam Block	70103

DRIVE (front) and TAKE-UP (rear) ROLLERS

Model	Item	Part Number
L7	L770 Drive (Front) Roller, 2.5" with sheave	70236/CV-18-2
L7	L770 Drive Roller SHEAVE ONLY (front)	CV-18-2
L7	Drive Roller Bolt, L7	1/4-20X3/4_HWFL
		Add Line on Order for Installation Sheet #DROLLER-I
L8/L9	L8/L970 Drive (Front) Roller, 3.5" with sheave	70504/70290
L8/L9	L8/L970 Drive Roller SHEAVE ONLY (front)	70290
L8/L9	Drive Roller Bolt, L8/L9 (hex washer head, black)	5/16-18_1_HFZ
L7	L770 Take-Up (Rear) Roller, 2.5"	70237
		Add Line on Order for Installation Sheet #TROLLER-I
L8/L9	L8/L970 Take-Up (Rear) Roller, 3.5"	70505
L7/L8/L9	Take-Up Bolt	3023
L7/L8/L9	Take-Up Bolt Washer	3/8 FW BL OX

MOTOR PAN COMPONENTS

Model	Item	Part Number
L7/L8/L9	Motor Pan	70242 (-BK)
L7/L8/L9	Motor Control Board, SCR 110V, Gen II (after 9/06)	70080**
L7/L8/L9	Motor Control Board, SCR 110V (before 9/06)	*70080-SP
		* To be used when upgrading a Gen I to Gen II - includes #70084 (harness) & (4) #71068 - FastOn Connectors
		Add Line on Order for Installation Sheet #SCR-I
L7/L8/L9	Motor Control Board, SCR 220V, Gen II (after 9/06) (Gen II board went into production after 9/06 approx.)	70081
L7/L8/L9	Motor Control Board, SCR 220V (before 9/06)	* 70081-SP
		* To be used when upgrading a Gen I to Gen II - includes #70084 (harness) & (4) #71068 (Fast-on Connectors)
L7/L8/L9	Fast-On Connector - Blue	71068
L7/L8/L9	Ground Wire, RTM, Accutrack III (ESI PWM)	***70450
		*** add line to Sales Order when converting ANTA to ESI-PWM
L7/L8	Motor Control Board, PWM w/ Relay 110v L770 LTD's using PWM's from 10/1/2009	70455
		Add Line on Order for Installation Sheet #PWM-I
L7/L8/L9	Speed Sensor, Baldor	71007
L7/L8/L9	Speed Sensor Bracket, Baldor	70067
	Washer, Speed Sensor Isolation	70451
L7/L8/L9	Speed Sensor, McMillan, Assembly SOLDERED	70621
L7/L8/L9	McMillan Tach Adapter (holds sensor)	70627
		Add Line on Order for Installation Sheet #SPEEDS-I
L7/L8/L9	McMillan Tachometer Wheel	70654
L7/L8/L9	McMillan Grounding Brush Assembly	70614
L7/L8/L9	McMillan Tach Cover	70649
L7/L8/L9	Filter Choke - SCR (LARGE 16mH)	5341
L7/L8/L9	Capacitor - SCR 200VDC For 110V	70086
L7/L8/L9	Capacitor - SCR 350VDC For 220V	5401
L7/L8/L9	Resistor on capacitor, 110v	70087
L7/L8/L9	Resistor on capacitor, 220v	5409

CONTROL HARNESSSES & POWER CORDS

Model	Item	Part Number
L7/L8/L9	HARNESS, Upper, PWM	70251
	HARNESS, Upper, PWM (w/o Ground Wire)	70251-NOGRD
L7/L8/L9	Harness, Upper, SCR connection (w/o Ground Wire)	70324-NOGRD
L7/L8/L9	Harness, Lower, Gen II SCR, 110v	70084-Faston
L7/L8/L9	Harness, GND-CAP-CHOKE (SCR lower) Gen I	70084
L7/L8/L9	Fast-On Connector - Blue	71068
L7/L8/L9	Line Cord, Plug in, 110v -Detachable- use connector #70532	70530
L7/L8/L9	Line Cord, Plug in, 220v -Detachable- use connector #70532	70531
	LINE CORDS ARE 12 FEET LONG	
L7/L8/L9	Line Cord, Plug in, European Plug in	70620
L7/L8/L9	Line cord Connector, GEN II, PWM/SCR , Push On	70532
L7/L8/L9	FLANGED (forked) SPADE TERMINAL, #6	71054*
	* used on 110v SCR connectors (Gen I only, up to 9/06) ; 220v SCR connectors (Gen I to present)	
L7/L8/L9	Ground Wire, RTM, Accutrack III (ESI PWM)	70450
L7/L8/L9	Fuse Holder, Adhesive Back	70348

Display Boards, Membranes and Faceplates

** For RTM & RTM/REV see page 12

Model	Item	Part Number
L7/L8/L9	Display Board, Executive Trainer 2 (V7)	70568 / 70622
	#70584 LCD is to be used if Disp Board is Rev: N, V: 1.08 or later ≥ L7-92772 & L8-21335. Can use long or short #70622	
	→ Add Line on Order for Installation Sheet #ETDISPLAY-I	
L7/L8/L9	Display Board, Executive Trainer 2	70568-V5 / 70622
	#70584-V5 LCD if Disp Board is earlier than Rev: N, V: 1.08 < L7-92772 & L8-21335. Can use long or short #70622	
L7/L8/L9	Display Board, Cardio Trainer 2	70586 / 70622-LONG
L7/L8/L9	Display Board, Cardio Trainer 4 (does not incl. LCD)	70700
	→ Add Line on Order for Installation Sheet #DISPLAY-I	
L7/L8/L9	Display Board, Pro Sport Trainer 3	70565 / 70622-LONG
L7/L8/L9	Display Board, Pro Sport Trainer 4 (does not incl. LCD)	70702
	For PST 3 & CT-2, if built before 05/2011 must use "LONG" version of the Safety Leash #70622 -LONG	
L7/L8/L9	Display Board, Sport Trainer 2	70591
L7/L8/L9	Display Board, Pro Trainer 2	70640
MEMBRANES (have circuit behind domes) - include #70095H Velcro when ordered		
L7/L8/L9	Membrane Panel, Executive Trainer 2	70569-FIELD
	→ Add Line on Order for Installation Sheet #ETDISPLAY-I	
L7/L8/L9	Membrane Panel, Cardio Trainer 2	70567
L7/L8/L9	Membrane Panel, Cardio Trainer 4	70701
	→ Add Line on Order for Installation Sheet #DISPLAY-I	
L7/L8/L9	Membrane Panel, Pro Sport Trainer 3	70566
L7/L8/L9	Membrane Panel, Pro Sport Trainer 4	70703
FACEPLATES - include Sealing Tape #70537-W and Velcro #70095H when ordered		
L7/L8/L9	Faceplate, Sport Trainer 2;	70593
L7/L8/L9	Faceplate, Pro Trainer 2;	70638
L7/L8/L9	Sealing Tape, Faceplate - Use For all faceplates -	70537-W
L7/L8/L9	Velcro Strip 26 1/4"X 5/16" Hook	70095H

DISPLAY ACCESSORIES

Model	Item	Part Number
L7/L8/L9	Safety Leash, 70 series (Short)	70622
L7/L8/L9	Safety Leash, 70 series (Long)	70622-LONG
	Add Line on Order for correct Installation Sheet #ETDISPLAY-I or D	
L7/L8/L9	Magnetic Safety Lanyard	71079
L7/L8/L9	Flux Guide	70340
L7/L8/L9	Magnetic Stud	70492
	Add Line on Order for Installation Sheet #SAFETY-I	
L7/L8/L9	Safety Cable, Guard	70629
L7/L8/L9	Nylon Screw for Safety Leash	6-32X3/8 PPHMSN
L7/L8/L9	LCD Display, Executive Trainer 2, color (V5)	70584-V5
	#70584-V5 if Disp Board is <i>earlier</i> than Rev: N, V: 1.08	<L7-92772 & L8-21335 for Units Produced before 11/2006
	Add Line on Order for Installation Sheet #ETDISPLAY-I	
L7/L8/L9	LCD Display, Executive Trainer 2, color (V7)	70584
	#70584 is to be used if Disp Board is Rev: N, V: 1.08 or <i>later</i> ≥ L7-92772 & L8-21335	
L7/L8/L9	Bracket, ET 2, LCD Display	70592
L7/L8/L9	Bumper for ET 2, LCD Display	70625
L7/L8/L9	Foam Squares, ET2 LCD	70630
L7/L8/L9	LCD Display ProSport Trainer 4 & Cardio Trainer 4	70704
	Add Line on Order for Installation Sheet #DISPLAY-I	
L7/L8/L9	Pulse Receiver (L-Series) , non CHR only	*70283
L7/L8/L9	Pulse Cable (L-Series), non CHR only	*70313
	NOTE: For units w/Pulse on Panel OR if adding Pulse on Panel - include a Tie-Block (below) and MISC item for Tie Wrap	
L7/L8/L9	Tie-Block, 4 way entry (adhesive)	71058
L7/L8/L9	Pulse Transmitter-Long Range (ONLY POLAR AVAILABLE)*	*70073
L7/L8/L9	Pulse Belt*	*70072
	* If replacing a "Cardiosport" transmitter - Polar is compatible but MUST order a Polar Belt	
L7/L8/L9	Cardio Pkg. L-Series (* includes above 4 items)	71055-SP
L7/L8/L9	Pulse Simulator - NOT FOR RESALE	PULSE_SIM

DISPLAY CONTROL PACKAGE

Model	Item	Part Number
L7/L8/L9	ET2 Display Control Package	ET2-DCP-FIELD
L7/L8/L9	CT2 Display Control Package	CT2-DCP-FIELD
L7/L8/L9	PST3 Display Control Package	PST3-DCP-FIELD
L7/L8/L9	ST2 Display Control Package	N/A, order spare parts

CONTACT HEART RATE (CHR) SYSTEM

Model	Item	Part Number
L7/L8/L9	CROSSBAR, ERGO, 70 Series, Contact Heart Rate **	70564-CHR
	Use for Replacement if existing cross bar is an Ergo CHR Bar	
L7/L8/L9	AccuTrack Contact Heart Rate, Ergo, 70 Series **	CONTACT-DCP*
	* For STOCK & FIELD UPGRADES - includes p/n 70072 Pulse Belt, 70073 Pulse Transmitter, & 71043 Cardio Gel regardless of console type	
L7/L8/L9	Washer for Cross Bar	MISC
	** MUST ADD A LINE TO ALL ORDERS FOR CROSS BAR FOR (2) Cross Bar Washers **	
L7/L8/L9	Ram Connector (1.25") (uses bolt below)	71038
L7/L8/L9	5/16-18 X 2" HEX HEAD MACHINE BOLT (FULL THREAD)	5/16-18X2_HHMS
L7/L8/L9	5/16 SPLIT LOCK WASHER	5/16_LW
L7/L8/L9	CHR, Ground Wire, Main to Frame, RTM & Accutrack III	70450
L7/L8/L9	Strain Relief, Contact Heart Rate	1330

LANDICE VISION SYSTEM (LVS 15.6" (Digital) approximately 5/2010) 08/2014 15.6" Not Avail -		
Model	Item	Part Number
L7/L8/L9	LVS Headphone Extension	70708
L7/L8/L9	Coaxial Cable - 9' LVS 15	70636
L7/L8/L9	19" HDTV by Broadcastvision (BVE) only (no speakers)	LVS-BVE
	BVE can be used ONLY if unit has a Vesa-D Bracket already	
	*If harness from MCB to LVS is needed - Production MUST modify a Line Cord #70530 or #70531)	
	LVS 15.6 and Bracket #70673 is not available. Cannot replace with the 80 series bracket as it is not compatible with 70 series treadmills.	

WalkStation Accessories (Went into production approx. April 2009) ***Only compatible with "70 Series" treadmills		
Model	Item	Part Number
L7/L8/L9	Walkstation (LapStrap,TreadMouse,PhoneDock & Ergo Key)	70667
L7/L8/L9	Phone Dock	70662
L7/L8/L9	TreadMouse	70663
L7/L8/L9	Key Board Tray	70664
L7/L8/L9	LapStrap	70672
L7/L8/L9	Bracket, Right	70665
L7/L8/L9	Bracket, Left	70666
L7/L8/L9	Knob	70668
L7/L8/L9	Clip	70669
L7/L8/L9	Molding	70670
L7/L8/L9	Bumper	70671
L7/L8/L9	Snap Rivet	70676

DECK AREA FRAME COMPONENTS		
Model	Item	Part Number
L7	End Cap Bed, Right, L770	70578
L7	End Cap Bed, Left, L770	70579
L7/L8/L9	Bed End Cap Screws	8-32_3/4_TTB
L7/L8/L9	Bed End Cap Screw/Lock Washer	8_LW
L8/L9	End Cap, Bed, L8/L970, Right, Black	70508-BK
L8/L9	End Cap, Bed, L8/L970, Left, Black	70509-BK
L7	Side Frame, Right, L770	70560 (-BK, -TI)
L7	Side Frame, Left, L770	70561 (-BK, -TI)
L8/L9	Side Frame, Right, L862/L970	70510 (-BK, -TI)
L8/L9	Side Frame, Left, L862/L970	70511 (-BK, -TI)
L7	Side Frame Cover, Right, L770	70576 (-BK, -TI)
L7	Side Frame Cover, Left L770	70577 (-BK, -TI)
	Traction Tape is included with Side Frame covers.	
L8/L9	Side Frame Cover, Right, L8/L970	70286 (-BK,-TI)
L8/L9	Side Frame Cover, Left L8/L970	70287 (-BK,-TI)
	Traction Tape is included with Side Frame covers.	
L7/L8/L9	Side Frame Cover Screws	1/4-20_3/4_TTB
L8/L9	Dome plug, 70 Series Rails (for med rail holes)	71071 (-TI)
L7	Traction Tape, L770 (Specify left of right)	70585-SP
L8/L9	Traction Tape, L8/L970 (Specify left of right)	70293
L7/L8/L9	Foot - Solid Support	70008
L7/L8/L9	Solid Foot Support - BOLT	1/4-20_3/4_TTZ

UPRIGHT AREA FRAME COMPONENTS

Model	Item	Part Number
L7/L8/L9	Control Panel Frame, 70	70555 (-BK, -TI)
L7/L8/L9	Upright, Right, 70	70556 (-BK, -TI)
L7/L8/L9	Upright, Left, 70	70557 (-BK, -TI)
L7/L8/L9	Upright Mounting Bolts (black oxide) (upright to console)	1/4-20_3/4_TTB
L7/L8/L9	Lock Washer for Upright Mounting Bolt	1/4 LW_EXT
L7/L8/L9	Mounting Bolts (upright to bedframe)	1/4-20x3/4_TT
L7/L8/L9	Upright Cover, Right, 70	70558 (-BK, -TI)
L7/L8/L9	Upright Cover, Left, 70	70559 (-BK, -TI)
L7/L8/L9	Control Panel, Endcap, Right, Black, 70 "R"	70572*
L7/L8/L9	Control Panel, Endcap, Left, Black, 70 "L"	70573*
*NOTE: MUST include End Cap Screws (below) when sending out Control Panel End Cap		
L7/L8/L9	Endcap Screw, Black (1/2")	6-32_1/2_PFHMSB
L7/L8/L9	Endcap Screw, Titanium (1/2")	6-32x1/2_PMSZN
L7/L8/L9	Dome plug, 70 Series Rails	71075

MOTOR COVERS & READING RACKS

Model	Item	Part Number
L7	Motor Cover, L7 70 Aero ,Assy.	70574
L8/L9	Motor Cover, L8/L9 70 Aero ,Assy.	70575-SP
L7	Motor Cover, L7 70 Aero ,Assy, FLAME RETARDANT	70574-FR
L8/L9	Motor Cover, L8/L9 70 Aero ,Assy., FLAME RETARDANT	70575-FR
L7/L8/L9	Warning Label for Motor Cover	71008
L7/L8/L9	Motor Cover Screw **order together	** 8-32_3/4_TTB
L7/L8/L9	Rubber Motor Cover Grommet	** 1259
L7/L8/L9	Motor Cover Finishing Washer	** 10_finishing_w
L7/L8/L9	Velcro (5" x 5/16" Motor Cover Side)	70095L-BED
L7/L8/L9	Velcro (5" x 5/16" Frame Side)	70095H-BED
L7/L8/L9	Water Bottle, Landice	70322
	Reading Rack, Caddy,Assy (for mills built after 9/02)	70522-SP
L7/L8/L9	Reading Rack Cover Screw	8x1/2_A_PPSTSZN
L7/L8/L9	Reading Rack Console Screw	1/4-20x3/4_HHMS
L7/L8/L9	Control Panel Cover (replacement for molded reading rack)	70473 (-BK, -TI)

HAND RAIL COMPONENTS

*** For Accutrack - See Contact Heart Rate section on page 6***

Model	Item	Part Number
CROSS BARS		
L7/L8/L9	Crossbar, Ergo, 70 (without Accutrack)	70564
L7/L8/L9	Ram Connector (1.25") (uses bolt below)	71038*
L7/L8/L9	5/16-18 X 2" HEX HEAD MACHINE BOLT (FULL THREAD)	5/16-18X2_HHMS*
L7/L8/L9	5/16 SPLIT LOCK WASHER	5/16_LW *
ERGO & HAND RAILS		
70 Series Hand Rails are NOT available. Replace with 80 series rails (cross bar mounting hole is further back than the 70 Series). For WTY and NON-WTY if one side is being replaced <i>MUST REPLACE BOTH SIDES</i>. Per Dave cost will be "Per Pair" Dealer=\$75; Retail = \$150 *** MAKE NOTE IN SERIAL #***		
L7/L8/L9	80 series Handrail, Right, Cast Aluminum	70562-SP
L7/L8/L9	80 series Handrail, Left, Cast Aluminum	70563-SP
Hardware is included with 80 Series handrails		
L7/L8/L9	Handrail Mounting Screw (70 Series)	1/4-20X3/4_HWFL
L7/L8/L9	Dome plug, 70 series rails	71075
L7/L8/L9	Cast Hand Rail Mounting Bolts (80 Series)	5/16-18x3/4_HFZ
L7/L8/L9	Dome plug	71075
L7/L8/L9	Ram Connector, 1-1/4" Dia.	* 71038
L7/L8/L9	Bolt - Hex Head (Full thread)	* 5/16-18x2_HHMS
L7/L8/L9	Lock Washer	* 5/16_LW
L7/L8/L9	End Cap, handrail, 70 Series, RIGHT grip (LEFT back)	70581
L7/L8/L9	End Cap, handrail, 70 Series, LEFT grip (RIGHT back)	70582
L7/L8/L9	End cap screws, to handrail, FRONT (2 per side)	8X1_A_PPSTS_ZN
L7/L8/L9	End cap screws, to upright leg, BACK (2 per side)	8-32_3/4_TTB
MED RAILS		
L7/L8/L9	Med Rail Assembly (all frames)	L770MED
L7/L8/L9	<i>Med Rail, 70, Right</i>	<i>70597</i>
L7/L8/L9	<i>Med Rail, 70, Left</i>	<i>70598</i>
L7/L8/L9	End Cap, Med Rail 70 (left and right)	70602
L7/L8/L9	Clamp, Cast Med Rail 70 series, Right (upper)	70713*
L7/L8/L9	Clamp, Cast Med Rail 70 series, Left (upper)	70714*
L7/L8/L9	Bolt Hex Head for Med Rail Clamps (2/clamp)	5/16-18x3/4_HTZ
L7/L8/L9	Ram Connector (1.25") *order together	71038*
L7/L8/L9	5/16-18 X 2" HEX HEAD MACHINE BOLT (FULL THREAD)	5/16-18X2_HHMS*
L7/L8/L9	5/16 SPLIT LOCK WASHER	5/16_LW *
L7/L8/L9	Dome plug, 70 series rails and Med rail Clamp	71075
L7/L8/L9	Med Rail Clamp, 70 Series (lower)	70435
L7/L8/L9	3/4 Socket Head Cap Screw (2 per clamp 70435)	1/4-20_3/4_SHCS
L7/L8/L9	2" Phillips Head Tri-Lobe, Black	1/4-20_2_PPHTTB
L7/L8/L9	Star Washer, Med Rail	1/4-WASH_EXT_B
L7/L8/L9	CHR, Ground Wire, Main to Frame, RTM & Accutrack III	70450

Rehab Treadmill and Reverse Parts

Model	Item	Part Number
L7/L8	Display Board, RTM and RTM/REV	70424-RTM
L7/L8	Faceplate, RTM 2; use sealing tape & Velcro	70594*
	*Add line for Sealing Tape #70537-W and Velcro #70095H - Velcro added prior to shipping	
L7/L8/L9	Sealing Tape, Faceplate - Add line for all faceplates -	70537-W
L7/L8/L9	Velcro (27 5/8" x 5/16" Membrane/Faceplate Side)	*70095H
L7/L8	Motor Control Board, RTM / RTM-REV	70493
L7/L8	Motor Control Board, RTM / RTM-REV - 220v	70493-220
L7	Motor Control Board RTM 220v - ALTER G	70493-AG
L7/L8	Main Harness, RTM (Non-grounded)	70488-NOGRD
L7/L8	CHR, Ground Wire, Main to Frame, RTM & Accutrack III	70450
Rehab - Reverse		
L7/L8	Faceplate, RTM-REV 2; use sealing tape	70595*
	*Add line for Sealing Tape #70537-W and Velcro #70095H Velcro Installed Prior To Shipping	
L7/L8	Relay Switch, RTM - REV	70497
L7/L8	Harness, Relay RTM-REV, 4 connector	70498
L7/L8	Harness, Relay RTM-REV, 6 connector	70499
L7/L8	Roller, Guide, RTM-REV	70512
All hardware below is for REV rehab treadmills		
L7/L8	5/16"-18-bolts 2" L set screw	5/16-18x2_set
L7/L8	Top Lock Nut 5/16"-18	5/16-18_LN
L7/L8	Flat Washer 5/16	5/16_FW_SAE
L7	Modified Deck Slat Guide Roller (for L770 only, 2/mill)-for REV	70240-RTM
L7/L8	Bracket, Roller Guide	70544
L7/L8	VFX Deck, Slat	70240
L7/L8	Deck Slat Screws (black oxide)	1/4-20_3/4_TTB
Options		
L7/L8/L9	Start / Stop switch (pendant) assembly	70514
L7/L8/L9	Bracket, Pendant (Start/Stop) Switch,	70712
L7/L8/L9	Remote Start/Stop Switch	70501
L7/L8/L9	Remote Switch Cord strain relief	70502
	Remote Switch mounting bracket (molded)	70503
	Remote Start/Stop mounting BACK Plate	70518
	Set Screw	1/4-20x5/8_set
	Back plate and mounting bracket screws	10-32_1/2_MSZ
L7/L8/L9	Contact HR Crossbar assembly	70564-CHR
L7/L8/L9	Isolation Transformer >100 micro-amps	70202

MISCELLANEOUS

Model	Item	Part Number
L7/L8/L9	Slipcoat Lubricant 1oz Packet	71037
L7/L8/L9	Slipcoat Lubricant QUART (32 oz.)	71030
L7/L8/L9	Slipcoat Lubricant GALLON (128 oz.)	71031
L7/L8/L9	Slipcoat Applicator	71016
L7/L8/L9	Water Bottle	70322
L7/L8/L9	Touchup Paint, Black Textured L7 / L8 (spray)	70430
	Can Purchase from hardware /big box store Rustoleum #7220	
	Touchup Paint-Brush, Titanium (brush)	70541
L7/L8/L9	Cardio Gel	71043
L7/L8/L9	Lubriplate Grease	71061
L7/L8/L9	Commutator Cleaning Stone	70353
L7/L8/L9	Pod Grip	70543
L7/L8/L9	Isolation Kit -McMillan (& Baldor) (< 300 micro amps)	70678
* Order #70678 above & Dmotor Bracket #70043 or #70507 \$36/\$72/\$57.60. Price is cost of ISO + bracket. Consult Prod.Mgr. before ordering, may have to pre-drill the mtr bracket.		
L7	Decal, Bed, Landice L7 & Logo	70487
L8	Decal, Bed, Landice L8 & Logo	70307
L9	Decal, Bed, Landice L9 & Logo	70434 (-B)
L7/L8/L9	Fuse (110V and 220v) "slow blow"	MDA-15
L7/L8/L9	Fuse Holder, Adhesive Back	70348
L7/L8/L9	Wire Retainer, Adhesive Back (for UPWH)	70349